

## ASSEMBLY

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1. If hub and rim were disassembled, see [2.7 WHEEL LACING: 17 IN. RIM](#), [2.8 WHEEL LACING: 19 IN. RIM](#), or [2.9 WHEEL LACING: 21 IN. RIM](#).
2. See [Figure 2-12](#). Using **new** screws (3), install brake disc (4) on valve stem side of wheel if removed.
3. Tighten screws to 30-45 ft-lbs (40.7-61.0 Nm).

### CAUTION

**Do not re-use sprocket mounting screws. Re-using sprocket mounting screws can result in torque loss and damage to the sprocket and/or belt assembly. (00480b)**

4. See [Figure 2-12](#). Using **new** screws (14), install belt sprocket (9) if removed.
5. Tighten screws to 55-65 ft-lbs (74.6-88.1 Nm).
6. Install spacers (2, 10) into hub with largest chamfered end facing away from wheel.
7. Verify that wheel and tire are true.
  - a. For laced wheels, see [2.10 TRUING LACED WHEEL](#).
  - b. For cast wheels, see [2.11 CAST WHEEL RUNOUT](#).