

- Verify that the most current version of the instruction sheet is used. It is available at: www.harley-davidson.com/isheets

1. See Figure 1. Check for vent tube (1).
 - a. If vent tube is present **STOP**, this service procedure has already been performed.
 - b. If vent tube is not present, go to 2.
2. Install Inner Primary Vent Service Kit (Part No. 26500027) per the instructions included in the kit.
3. **2017 - 2018 Models: STOP** kit installation is completed.
4. **2019 Models:** Remove oil deflector.
 - a. Remove transmission inner side cover. See the service manual.
 - b. Remove mainshaft transmission oil deflector (Part No. 36300026).
 - c. Install transmission side covers. See service manual.

Credit Procedure

NOTE

- Enter bulletin number into comment section of claim.
- All claims submitted after September 8, 2019, will be paid at the labor time shown in Table 3.

For vehicles currently under warranty, submit a warranty claim per Table 3.

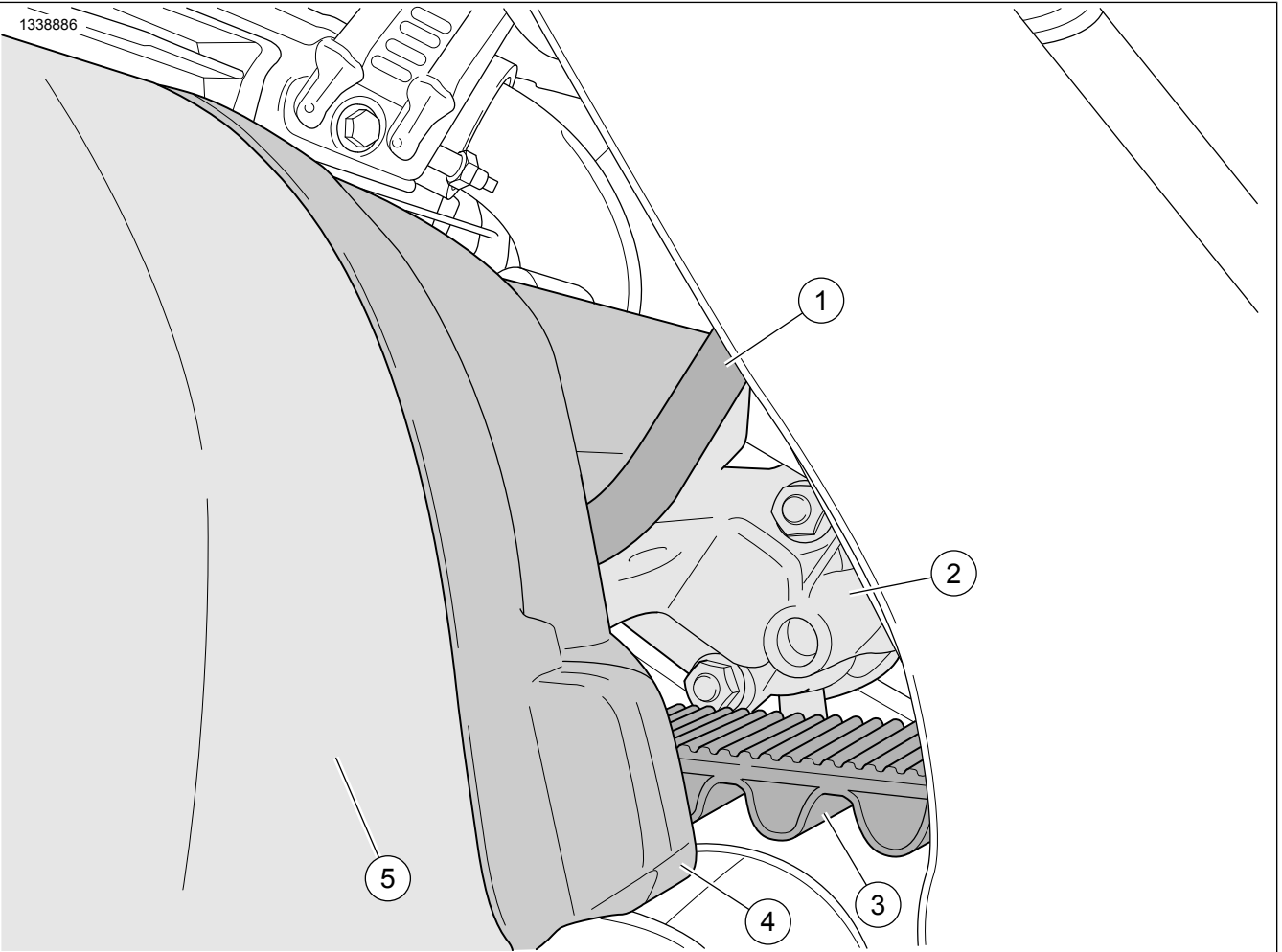
Table 3.

ITEM	DATA
Claim Type	MC/Standard
Problem Part Number	26500027
Quantity	1
Primary Labor Code	4313
Time	2017 and 2018 models - 1.4 h 2019 models - 2.1 h
Customer Concern Code	3102
Condition Code	9106

Return Parts

Hold all claimed parts for 60 d from date of credit issued for possible field inspection and/or request to return to factory. After 60 d, destroy and discard the parts.

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- 1. Vent tube
- 2. Starter
- 3. Drive belt

- 4. Inner primary
- 5. Outer primary

Figure 1. Inner Primary Vent Tube